



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

IMR Test Labs – Suzhou

*75 Jiangpu Road, Shengpu Township, Suzhou Industrial Park
Suzhou, JIANGSU 215126
China*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Materials Testing Laboratories

Certificate Number: 11098202224
Expiration Date: 31 August 2023
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

SCOPE OF ACCREDITATION

Materials Testing Laboratories

IMR Test Labs – Suzhou
75 Jiangpu Road, Shengpu Township, Suzhou Industrial Park
Suzhou, JIANGSU 215126
China

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7101/1 Rev G - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits on/after 5 May 2019)

AC7101/2 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits before 30 August 2020)

- (F) Atomic or Optical Emission Spectroscopy (AES or OES)
 - (F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)
- (G) Elemental Analysis (Combustion or Fusion)
 - (G1) – Carbon
 - (G2) – Hydrogen
 - (G3) – Nitrogen
 - (G4) – Oxygen
 - (G5) – Sulfur

Specify the Alloy Base for Accreditation

- Al Base
- Co Base
- Cu Base
- Fe Base
- Ni Base
- Ti Base

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

- (A) Room Temperature Tensile
 - (A1) Room Temperature Tensile with Elastic (Young's) Modulus
- (B) Elevated Temperature Tensile
- (C) Stress Rupture
- (N) Impact

- (O) High Cycle Fatigue
- (P) Fracture Toughness
- (XA) Creep
- (XE) Crack Propagation/Crack Growth Testing
- (Y) Low Cycle Fatigue

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)

- (L0) Metallographic Evaluation
- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations – Carburization / Decarburization
- (L11) Grain Size
- (L12) Inclusion Rating
- (L13) Replication
- (L2) Near Surface Examinations – Alloy Depletion
- (L3) Near Surface Examinations – Oxidation/Corrosion
- (L4) Near Surface Examinations – Casting (Mold) Reactions Layers
- (L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
- (L6) Near Surface Examinations – Nitriding
- (L7) Near Surface Examinations – IGA, IGO
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (L9) Near Surface Examinations – Alpha Case: Cast Titanium
- (XL) Macro Examination

AC7101/5 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits BEFORE 07-May-2023)

- (M1) Brinell Hardness
- (M2) Rockwell Hardness

AC7101/6 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Corrosion (to be used on/after 1 July 2018)

- (Q1) Detecting susceptibility to intergranular attack in austenitic stainless steel
 - (Q1–1) Oxalic Acid Etch Test
 - (Q1–4A) Copper–Copper Sulfate– 16% Sulfuric Acid Test “Strauss test” (bend test)

AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)

- (Z) Standard Specimen Machining
 - (Z1) Low Stress Grinding
 - (Z2) Low Stress Grinding and Polishing
 - (Z3) Cast Specimens

(Z4) Special Preparation

**AC7101/9 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories – Specimen Heat Treating
(to be used on/after 15 January 2017)**

**AC7110/13 Rev B - Nadcap Audit Criteria for Evaluation of Welds to be used ON OR AFTER 5 MAY
2013**

NOTE: IF YOU ARE SELECTING THE AC7110/13 CHECKLIST YOU MUST ALSO SELECT
AC7101/4 – Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and
Microhardness. You must also select AC7110/13S

Supplement A – Metallurgical Evaluation of Welder / Welding Operator Qualifications (identify if this
process is used)

**AC7110/13S Rev D - Nadcap Supplemental Audit Criteria for Evaluation of Welds to be used on
audits ON OR AFTER 11 January 2015)**

U10 GE Aviation

U3 Rolls–Royce plc

ISO/IEC - Currently accredited by an ILAC approved source

Lab Type - Lab Type

Independent