



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **IMR Test Labs**

*131 Woodsedge Drive  
Lansing, NY 14882  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Materials Testing Laboratories**

Certificate Number: 3262217404  
Expiration Date: 31 May 2025  
Accreditation Length: 18 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

## SCOPE OF ACCREDITATION

### Materials Testing Laboratories

IMR Test Labs  
131 Woodsedge Drive  
Lansing, NY 14882

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

#### AC7101/1 Rev G - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits BEFORE 10-Dec-2023)

#### AC7101/2 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 30 August 2020)

(F) Atomic or Optical Emission Spectroscopy (AES or OES)

(F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)

(F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)

(G) Elemental Analysis (Combustion or Fusion)

(G1) Carbon

(G2) Hydrogen

(G3) Nitrogen

(G4) Oxygen

(G5) Sulfur

(S) X–Ray Fluorescence (XRF)

(V) Mass Spectrometry

Specify the Alloy Base for Accreditation

Al Base

Co Base

Cu Base

Fe Base

Mg base

Ni Base

Ti Base

#### AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

- (A) Room Temperature Tensile
- (B) Elevated Temperature Tensile
- (CT) Compression Testing
- (N) Impact
- (O) High Cycle Fatigue
- (P) Fracture Toughness
- (XE) Crack Propagation/Crack Growth Testing
- (XN) Bend Testing
- (Y) Low Cycle Fatigue

**AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)**

- (L0) Metallographic Evaluation
- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations – Carburization / Decarburization
- (L11) Grain Size
- (L12) Inclusion Rating
- (L2) Near Surface Examinations – Alloy Depletion
- (L3) Near Surface Examinations – Oxidation/Corrosion
- (L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
- (L5X) Near Surface Examinations – Microindentation (Surface) (Chord Method ARP1820)
- (L6) Near Surface Examinations – Nitriding
- (L7) Near Surface Examinations – IGA, IGO
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (L9) Near Surface Examinations – Alpha Case: Cast Titanium
- (XL) Macro Examination

**AC7101/5 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits BEFORE 07-May-2023)**

- (M1) Brinell Hardness
- (M2) Rockwell Hardness
- (M3) Vickers Hardness

**AC7101/6 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Corrosion (to be used on/after 1 July 2018)**

- (Q) Salt Spray
- (Q1) Detecting susceptibility to intergranular attack in austenitic stainless steel
  - (Q1–1) Oxalic Acid Etch Test
  - (Q1–2) Ferric Sulfate–Sulfuric Acid Test “Streicher test” (mass loss)
  - (Q1–3) Nitric Acid Test “Huey test” (mass loss)
  - (Q1–4A) Copper–Copper Sulfate– 16% Sulfuric Acid Test “Strauss test” (bend test)

**AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)**

- (Z) Standard Specimen Machining
- (Z1) Low Stress Grinding
- (Z2) Low Stress Grinding and Polishing
- (Z3) Cast Specimens
- (Z4) Special Preparation

**AC7101/9 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories – Specimen Heat Treating (to be used on/after 15 January 2017)**

**AC7109/5 Rev G - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs) (to be used on audits BEFORE 13-Feb-2022)**

- Bond Strength – Bend
- Bond Strength – Tensile
- Coating Composition by Electron Microscopy
- Hardness – Rockwell
- Metallography/Microstructure
- Microindentation Hardness – Vickers
- Thickness – Metallographic

**AC7110/13 Rev B - Nadcap Audit Criteria for Evaluation of Welds to be used ON OR AFTER 5 MAY 2013**

NOTE: IF YOU ARE SELECTING THE AC7110/13 CHECKLIST YOU MUST ALSO SELECT AC7101/4 – Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microhardness. You must also select AC7110/13S

Supplement A – Metallurgical Evaluation of Welder / Welding Operator Qualifications (identify if this process is used)

Supplement B – Metallurgical Evaluation of Fusion Welds (identify if this process is used)

Supplement C – Metallurgical Evaluation of Electron Beam / Laser Welds (identify if this process is used)

Supplement D – Metallurgical Evaluation of Resistance Welds (identify if this process is used)

Supplement E – Bend Test Evaluation of Electron Beam and Laser (for other testing purposes)

Supplement E – Bend Test Evaluation of Fusion Welds (for other testing purposes)

Supplement E – Bend Test Evaluation of Welder/Welding Operator Qualification Welds

**AC7110/13S Rev D - Nadcap Supplemental Audit Criteria for Evaluation of Welds to be used on audits ON OR AFTER 11 January 2015)**

U10 GE Aviation

IMR Test Labs  
Lansing, NY

#4

U13 Bombardier  
U2 Pratt & Whitney  
U3 Rolls-Royce plc

ISO/IEC - Currently accredited by an ILAC approved source

Lab Type - Lab Type  
Independent